

## **ZR1 Style Front Splitter Installation Instructions**

Typical installation time will range from 20 minutes to 60 minutes depending on equipment available. A car lift, you can complete in 20 minutes, with a floor jack only, please figure 60 minutes.

1. Get your C6 off the ground. Either with a floor jack or a car lift. Be sure to block the back tires as well engaging the safety brake.
2. You will need to remove your stock lower plastic/rubber front rub spoilers. These come as a 3 piece setup. You only have to remove the 2 outside pieces. The center piece is optional to remove. These simply unbolt.
3. Next, dry fit your spoiler to your C6. This is much easier with the help of a friend. You'll want to fit it front to back as well as side to side.
4. Once you have noticed how the spoiler sits, set it back down.
5. Using rubbing alcohol, clean the lower bumper area to remove all wax, grease and grime. Allow to dry for 2-3 minutes.
6. With the provided 3M tape, take off the backing to show the adhesive part of the tape. This isn't used to secure the splitter, this is used to keep the splitter tight and flush for the life of your car.
7. Push your new splitter up into place, drill your holes and install your bolts.

Thank you for your purchase!

## **ZR1 Style Side Skirt Installation Instructions**

**Allow 30-60 minutes for installation – Installation can be completed without remove wheels.**

1. Most important. Begin by installing the “splash guard” pieces to the front of the rear tire inner fender liner. This is where the alignment begins for the entire installation.
2. Take the splash guard piece and install it into the inner fender liner. This can be done without removing the wheel. Most of the holes will line up with holes in the wheel well.
3. Once you have the splash guard piece installed you can now install the side skirt to the splash guard piece. Simply do this with 2 screws.
4. Once the splash guard piece and side skirt are tight, you can begin the rest of the installation. This is done by holding the skirt into position. You can only hold it in one position where it'll line up against the body lines of your Corvette.
5. Once the skirt is in the correct position simply drill holes in your body where the holes are already drilled into the side skirt.
6. Install bolts. Don't tighten the bolts fully until you have all of your screws installed.
7. On the front of the car, just behind the front wheel, there are a few holes under the car (facing the ground), these will not be used on all cars. You might need to drill your own holes. Don't worry, this is normal.

## **ZR1 Style Side Skirt Installation Instructions**

**Allow 30-60 minutes for installation – Installation can be completed without remove wheels.**

8. Most important. Begin by installing the “splash guard” pieces to the front of the rear tire inner fender liner. This is where the alignment begins for the entire installation.
9. Take the splash guard piece and install it into the inner fender liner. This can be done without removing the wheel. Most of the holes will line up with holes in the wheel well.
10. Once you have the splash guard piece installed you can now install the side skirt to the splash guard piece. Simply do this with 2 screws.
11. Once the splash guard piece and side skirt are tight, you can begin the rest of the installation. This is done by holding the skirt into position. You can only hold it in one position where it'll line up against the body lines of your Corvette.
12. Once the skirt is in the correct position simply drill holes in your body where the holes are already drilled into the side skirt.
13. Install bolts. Don't tighten the bolts fully until you have all of your screws installed.
14. On the front of the car, just behind the front wheel, there are a few holes under the car (facing the ground), these will not be used on all cars. You might need to drill your own holes. Don't worry, this is normal.

## ZR1 Style Rear Spoiler Installation Instructions

Allow 30-45 minutes for total installation time:

1. Remove your stock spoiler housing. To do this, you will need to remove all 4 tail lights. Each tail light has 1 bolt that runs vertically at the very top of the light. Simply remove that bolt and the tail light will pop out. Rest the light on the rear bumper. Be careful not to scratch your paint.
2. Transfer the 4 center bolts + 3rd brake light lense from your stock OEM small rear spoiler to your new ZR1 spoiler. Simply unbolt and re-install into your ZR1 spoiler.
3. Using lipstick or nail polish, mark the bottom of each of the 6 outer bolts on your new ZR1 spoiler. A simple drop will be enough.
4. Using the 4 center bolts in your ZR1 spoiler, line up the ZR1 spoiler with the holes that are already in your C6. Push it down, allowing the nail polish to mark the spots to drill your new holes. Lift the spoiler off the car.
5. Your nail polish will show where to drill the holes. The most important thing in this step is to make sure the holes you drill are approx 1/8" larger than the bolts. This will allow some "give" and allow the spoiler to sit flat. If you drill the bolt holes the exact same size as the bolts, it'll cause the spoiler to wrap/bow and the spoiler will not sit flat, nor will the 3<sup>rd</sup> brake light area.
6. Drill the holes (6 in all).
7. Push your new ZR1 spoiler into place. Make sure the bolts are not binding in any of your new holes. If they are, you'll want to drill them slightly larger. If not, you are all set and ready to tighten down your six new bolts. Simply tighten by hand until you get close. A few turns with a ratchet will get the spoiler flush and firmly secured.

## Proper way to install “3<sup>rd</sup> Brake Light area”

1. Make sure your bolt holes are large enough that the spoiler is not buckling or catching on the holes you drilled. Once spoiler is laying into position (not bolted down). Your thin 3<sup>rd</sup> brake light area will look like this.



Slightly raise the back of the spoiler 1/4” with your left hand. With your right hand, use 2 fingers to push in on the 3<sup>rd</sup> brake light plastic trim as shown. While pushing in, use your left hand and push the spoiler down into position, until it is properly seated.



3. Your spoiler will look like this. Now it is safe to begin to tighten your bolts. Make sure to tighten the 4 center bolts first. Do not tighten the 6 outside bolts first or your spoiler will not sit correctly.

