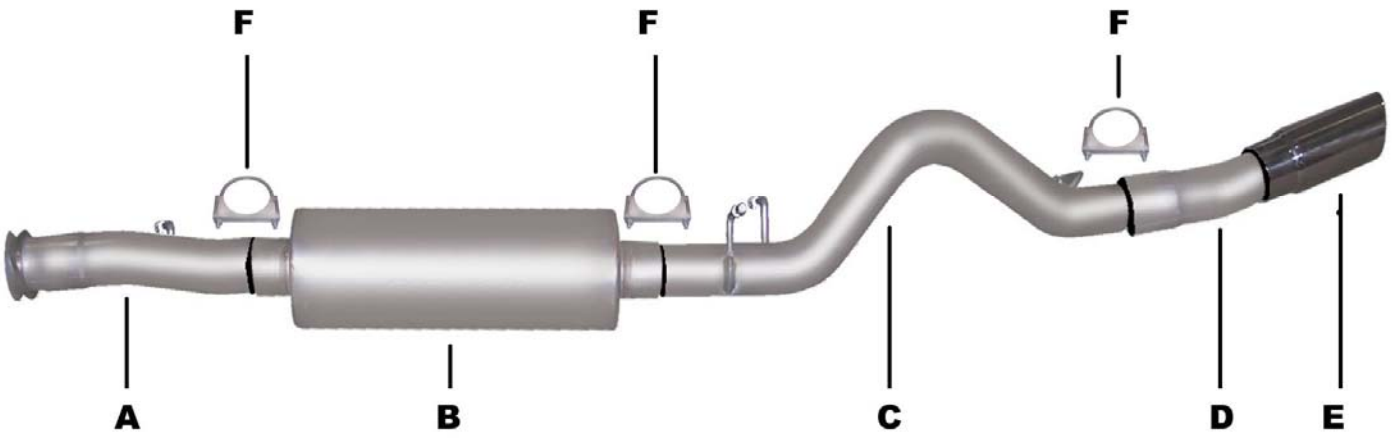
GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTALLATION INSTRUCTIONS
CAT BACK SINGLE EXHAUST
2007 CADILLAC ESCALADE ESV 6.2L AWD 4DR
PART #315588



ITEM	PART #	QUANTITY	DESCRIPTION
A	700859	1	3½" Headpipe w/welded hanger and GP-548 flange
B	788707	1	Superflow muffler
C	700841	1	3½" Overaxle tailpipe w/welded hanger
D	700842	1	3½" Exit pipe
E	500380	1	4" Stainless tip
F	4170	3	3½" Clamp

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. 0706

INSTALLATION INSTRUCTIONS #315588

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

1. Remove the stock exhaust by removing it from the 2-bolt flange located in front of the muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage stock nuts and bolts or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove exhaust.

2. Install head pipe #A onto your existing stock flange and attach using the stock hardware. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.

3. Install muffler #B onto head pipe 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the headpipe. DO NOT TIGHTEN. Muffler inlet is looking into louvers.

4. Install tailpipe #C into muffler 1½-2" and secure with clamp #F. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.

5. Install exit pipe #D into the tailpipe 1½-2" and secure with clamp #F. DO NOT TIGHTEN. Rotate pipe to best suit your vehicle.

6. Install stainless steel tip #E. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.
Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.