



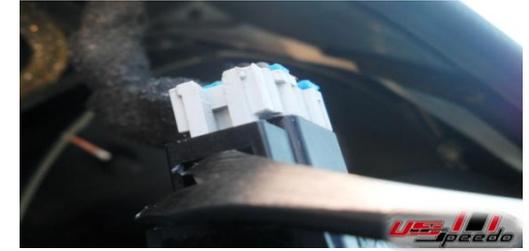
97-03 Grand Prix



1. Take a picture of your gauges. With the key ON. Not running.



2. Pull the trim panel out. Held in with clips.



3. Disconnect the switch from the gray clip on the back. Press in to release.



4. Remove the 4 7mm screws holding the cluster in.



5. Remove each screw.



6. Unplug the cluster. Press in on the ends of each plug.



7. Take cluster into a clean are for the gauge face install.



8. Remove the screws holding the clear lens in place.



9. Clean and protect the lens for the install.



10. Remove each needle with the needle pin in the package.



11. Remove the needle stops and SAVE.



12. Remove the black gauge face.



13. There is a foam on the back of the black gauge face. Remove from gauge face



14. Place the foam back into the shell.



15. Remove the plastic liner from the US Speedo gauge face. Place into position.



16. Make the the gauge face is face and placed correctly.



17. Take the cluster back out to the car. PLUG IN.
Turn key FORWARD. Not running.



18. Refer to the pics you took of each needle.



19. For the tach needle. Set as shown. Directly over the needle stop hole.



20. Same for the speedo neele. The temp and fuel needles, set from YOUR picture.



21. After the needles are set correctly.
Use the handle of the needle tool as a height gauge.



22. Set the needle stops in. Make sure the needle is above the needle stop.

LED upgrade is available for this model.