



# 2004-05 Dodge Magnum Bumper Grille

Part# 42271 (Brushed) - 42272 (Polished) - 42273 (Black)



## HARDWARE

- 4 - "U" Brackets
- 4 - U Clips
- 4 - #8 x 1" Phil Pan Head Screw
- 4 - Nylon Spacers



Place U-clips on all (4) brackets as shown above.



Next using the #8 x 1" Phil Pan Head Screw, put it thru the front of the billet grille as shown with the nylon spacers being on the inside of the billet grille. It may be necessary to use a small piece of masking tape to hold the spacer during install.



Place billet grille into opening and center. Then attach using the bracket from (Step 1) as shown above.



If your State and or Vehicle is equipped with a front license frame you will need to clip the tabs shown above in Red. So you can retain your stock license frame

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.



# 2004-05 Dodge Magnum

Part# 42261 (Brushed) - 42262 (Polished) - 42263 (Black)



- HARDWARE**
- 4 - Long Brackets
  - 4 - "L" Brackets
  - 16 - #8 x 5/8" Phil Pan Head Screw
  - 16 - U-Clips



1 Tape Grille shell using masking tape to protect during install. Remove (6) plastic rivets across core support. Remove top Core Support covers



2 Then Remove (1) (square drive) screw in each corner driver & passenger side that is holding the bottom of the grille into the energy absorbent foam.



3 Pull the bottom grille inserts out slightly away from the energy absorbent foam to expose (4) screws holding the inserts in place and remove the screws.



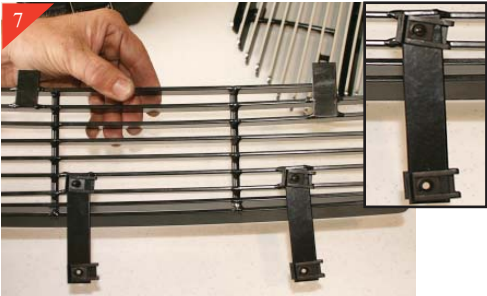
4 Squeeze the (2) Metal Clips in the Top horizontal bar holding each grille insert in place to release.



5 Pull on factory grille and release (2) upper tabs from slots and remove factory inserts. One of the tabs is shown above in Red.



6 With the top tabs released from step 5 the top portion of the insert will need to be pulled back and the tabs marked in Red released. Do so by squeezing together.



7 Loosely attach (4) brackets to the bottoms of the upper Billet Grilles for left & right side. Then rotate the brackets horizontal to allow you to place the billet grille in to factory shell. Then allow the bracket to fall back into place vertically.



8 Next attach the supplied L-brackets to the factory mounting tabs in the lower portion of the grille shell. By placing U-clips on the factory tabs then attaching the L-brackets to the clips using #8 x 5/8" screws.



9 Place lower inserts into grille shell and fasten to the L-brackets (Step 8). Next attach the upper & lower billet grilles together using the Long bracket (Step 7) using supplied hardware #8 x 5/8". Next tighten all screws. Then re-install Core Support Covers.

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