

## ZR1 Style Rear Spoiler Installation Instructions

Allow 30-45 minutes for total installation time:

1. Remove your stock spoiler housing. To do this, you will need to remove all 4 tail lights. Each tail light has 1 bolt that runs vertically at the very top of the light. Simply remove that bolt and the tail light will pop out. Rest the light on the rear bumper. Be careful not to scratch your paint.
2. Transfer the 4 center bolts + 3rd brake light lense from your stock OEM small rear spoiler to your new ZR1 spoiler. Simply unbolt and re-install into your ZR1 spoiler.
3. Using lipstick or nail polish, mark the bottom of each of the 6 outer bolts on your new ZR1 spoiler. A simple drop will be enough.
4. Using the 4 center bolts in your ZR1 spoiler, line up the ZR1 spoiler with the holes that are already in your C6. Push it down, allowing the nail polish to mark the spots to drill your new holes. Lift the spoiler off the car.
5. Your nail polish will show where to drill the holes. The most important thing in this step is to make sure the holes you drill are approx 1/8" larger than the bolts. This will allow some "give" and allow the spoiler to sit flat. If you drill the bolt holes the exact same size as the bolts, it'll cause the spoiler to wrap/bow and the spoiler will not sit flat, nor will the 3<sup>rd</sup> brake light area.
6. Drill the holes (6 in all).
7. Push your new ZR1 spoiler into place. Make sure the bolts are not binding in any of your new holes. If they are, you'll want to drill them slightly larger. If not, you are all set and ready to tighten down your six new bolts. Simply tighten by hand until you get close. A few turns with a ratchet will get the spoiler flush and firmly secured.

## Proper way to install “3<sup>rd</sup> Brake Light area”

1. Make sure your bolt holes are large enough that the spoiler is not buckling or catching on the holes you drilled. Once spoiler is laying into position (not bolted down). Your thin 3<sup>rd</sup> brake light area will look like this.



Slightly raise the back of the spoiler 1/4” with your left hand. With your right hand, use 2 fingers to push in on the 3<sup>rd</sup> brake light plastic trim as shown. While pushing in, use your left hand and push the spoiler down into position, until it is properly seated.



3. Your spoiler will look like this. Now it is safe to begin to tighten your bolts. Make sure to tighten the 4 center bolts first. Do not tighten the 6 outside bolts first or your spoiler will not sit correctly.



