

**Speedbuilt Banshee Dual Outlet Exhaust Inserts Installation Guidelines**

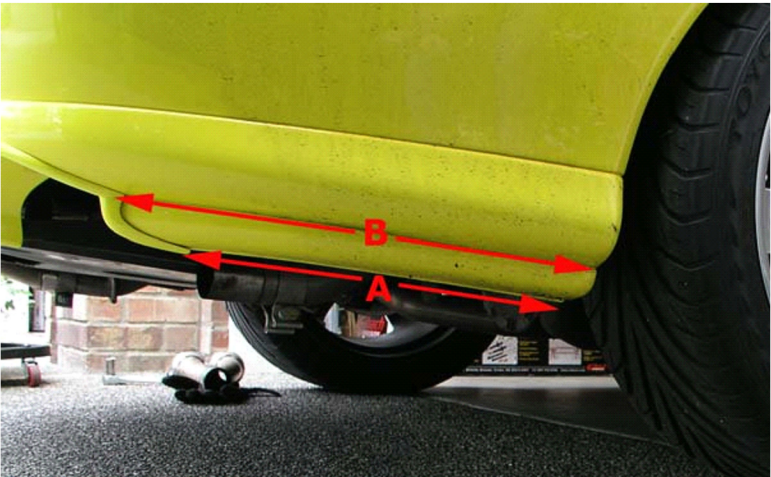
The installation of the **Speedbuilt Banshee Dual Outlet Exhaust Inserts** consists of 5 major steps.

- 1. Measuring and marking for the cutouts
- 2. Attaching the templates
- 3. Cutting the bumper
- 4. Prep and paint of the inserts
- 5. Attaching and securing of the inserts



1. Measuring and marking for the cutouts.

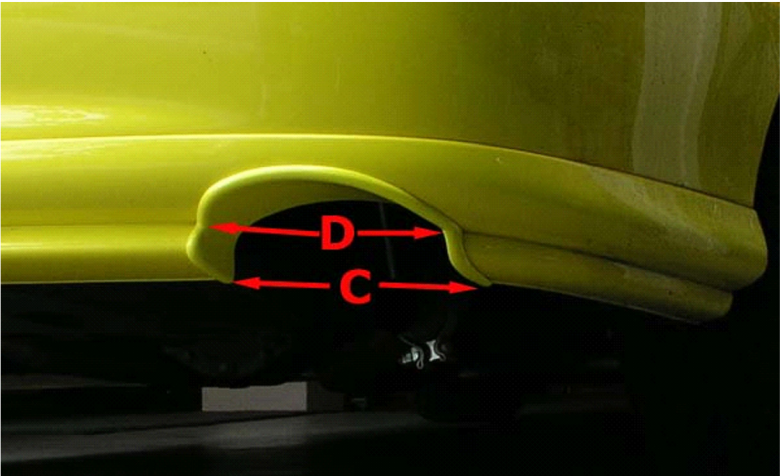
Make sure the surface area of the bumper is clean. Perform the following measurements and mark appropriately.



Measurement **A** runs along the small lip at the underside of the bumper cover as shown at left. Measured from the outside of the lip, mark it 15” from where the lips begins near the wheelwell.

Measurement **B** runs along the crease in the bumper as shown at left. Measured along the crease in the bumper, mark it 19” from the wheelwell (or 20.5” if you start the measurement from

inside the wheelwell where the bumpercover begins).

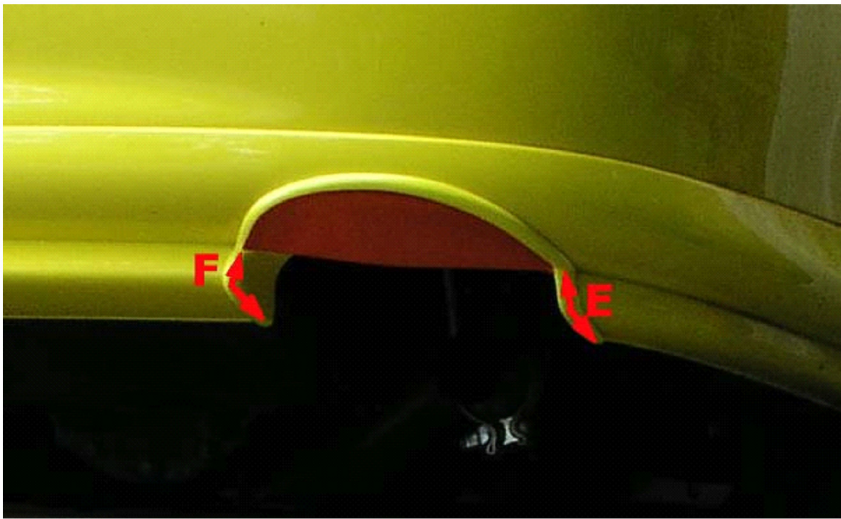


Measurement **C** is taken from the mark made from Measurement **A** across to the left 10.125”. This will be the lower section of the opening cut.

Measurement **D** is taken from the mark made from Measurement **B** across the crease to the left 9.25”. This will be the upper section of the opening cut.

2. Attaching the templates.

First, prefit the templates into the crease between the markings made from Measurement **D** as shown below. The templates will outline the radius for the cutout. Then peel the decal off, fit the flat line along the crease along Measurement **D**, then roll the decal up onto the bumper.



Draw a line connecting the mark made from Measurement **A** up to the mark made from Measurement **B** (line **E** at left). Draw another line connecting the mark made from measurement **C** up to Measurement **D** (line **F** at left). These lines should flow right into the template and outline your cutout.

3. Cutting the bumper.

Using a dremel or similar tool cut around the outline created by the lines drawn and the template. Test fit the inserts and make any necessary additional cuts to get the fit just right. Once the insert fits snugly, repeat the same process on the driver’s side. The measurements on the driver’s side should end up in such a manner that you’ll be cutting right along the outside of the factory exhaust cutout.

4. Prep and paint the insert.

The inserts should only require minor sanding. Prep them as you would any other urethane part. Primer and paint to match vehicle color or whatever color you wish.

5. Attaching and securing of the inserts.



Using an adhesive, line the lip of the insert along the inside of the lip where it attaches to the outside of the bumper cover. Once inserted into place, use a generous amount of adhesive on the backside of the bumper cover (as shown at left) and insert for added strength as shown at left.